DADF-G1

PARTS CATALOG

REVISION 0

F24-3005	(AB)	LRF00001 -
F24-3015	(INCH/A)	NRC00001 -
F24-3025	(A)	UFG00001 -
F24-3035	(INCH/AB)	RRR00001 -

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OCT. 2000

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PREFACE

This Parts Catalog contains listings of parts used in the Canon DADF-G1. Diagrams are provided with the listings to aid the service technician in identifying clearly, the item to be orderd.

Whenever ordering parts, consult this Parts Catalog for all of the information pertaining to each item. Be sure to include, in the Parts Request, the full item description, the item part number, and the quantity.

Canon Inc.

Office Imaging Products Technical Support Div.
5-1, Hakusan 7-chome,
Toride-city, Ibaraki 302-8501, Japan

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Printed in Japan
Imprimé au Japon

Use of this manual should be strictly supervised to avoid disclosure of confidential information.

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FIGURE PA ASSEMBLY LOCATION DIAGRAM

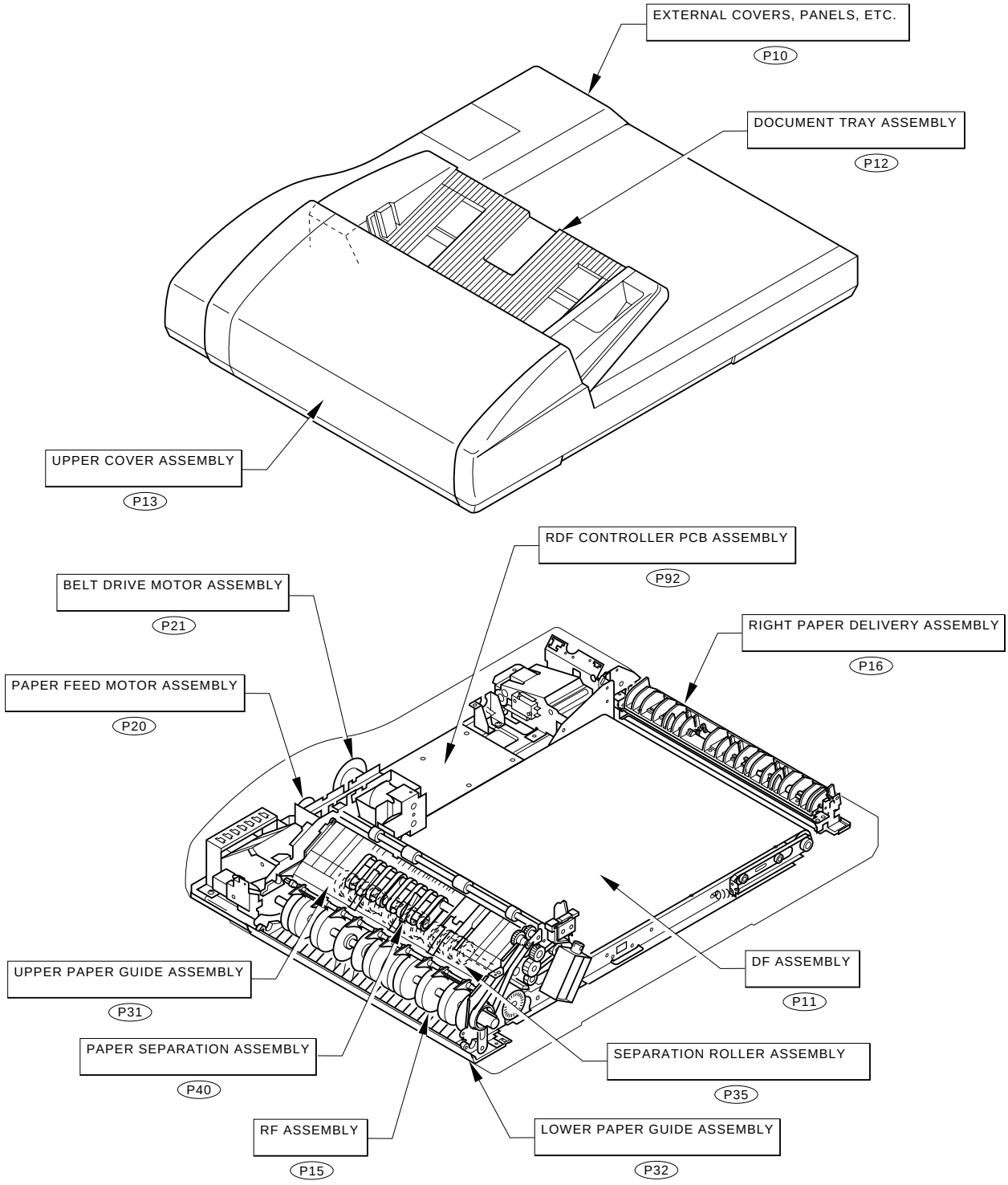

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FIGURE P01 MOUNTING HARDWARE

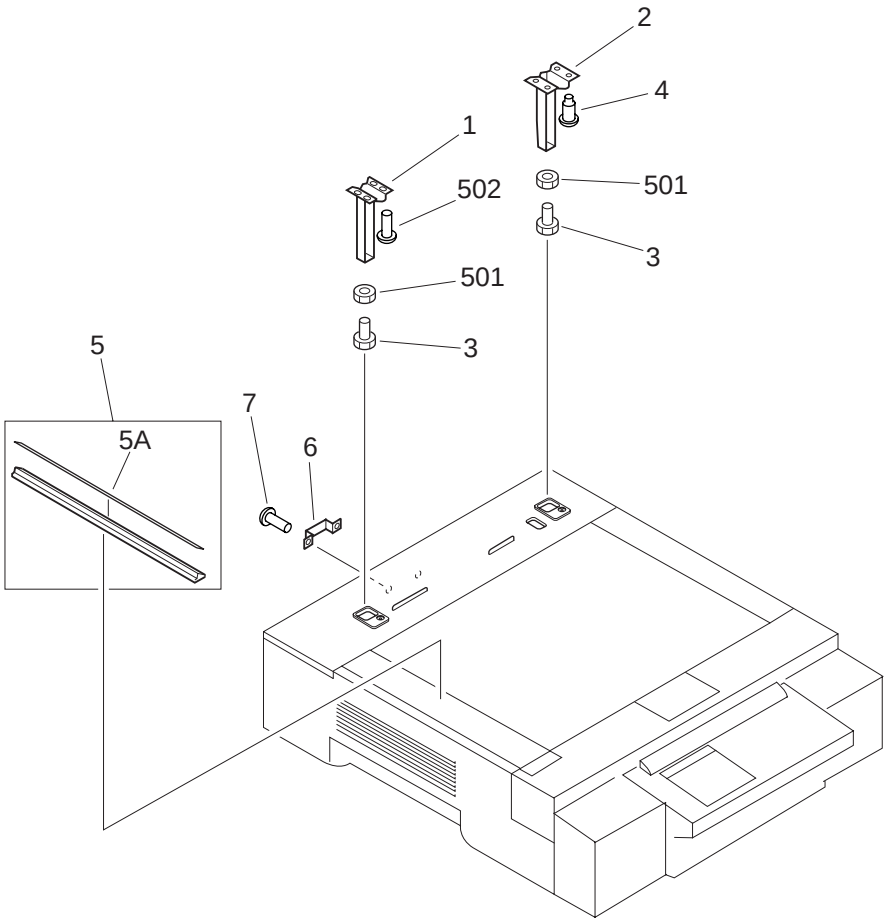

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P01 -	NPN		RF	MOUNTING HARDWARE	
1	FF5-7814-000		1	PILLAR, LEFT	
2	FF5-7815-000		1	PILLAR, RIGHT	
3	XA9-0519-000		2	BOLT, M5X20	
4	FS5-9562-000		4	SCREW,STEPPED,M3X1.4	
5	FF5-9579-000		1	HOLDER, JUMP, LEFT	AB SIZE
	FF5-9695-000		1	PLATE, PAPER JUMP SUPPORT	INCH/A SIZE
	FF5-9696-000		1	PLATE, PAPER JUMP SUPPORT	A SIZE
	FF5-9697-000		1	PLATE, PAPER JUMP SUPPORT	INCH/AB SIZE
5A	FS7-8106-000		1	PLATE, SIZE INDEX	AB SIZE
	FS7-8018-000		1	PLATE, LENGTH SIZE	INCH/A SIZE
	FS7-8019-000		1	PLATE, LENGTH SIZE	A SIZE
	FS7-8020-000		1	PLATE, LENGTH SIZE	INCH/AB SIZE
6	FB5-2055-000		1	GUIDE,CABLE	
7	XA9-0265-000		2	SCREW,W/WASHER,TRUSS HEAD	
501	XB7-2100-509		2	NUT,HEX,M5	
502	XB6-7400-609		4	SCREW,TP,M4X6	

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FIGURE P10 EXTERNAL COVERS, PANELS, ETC.

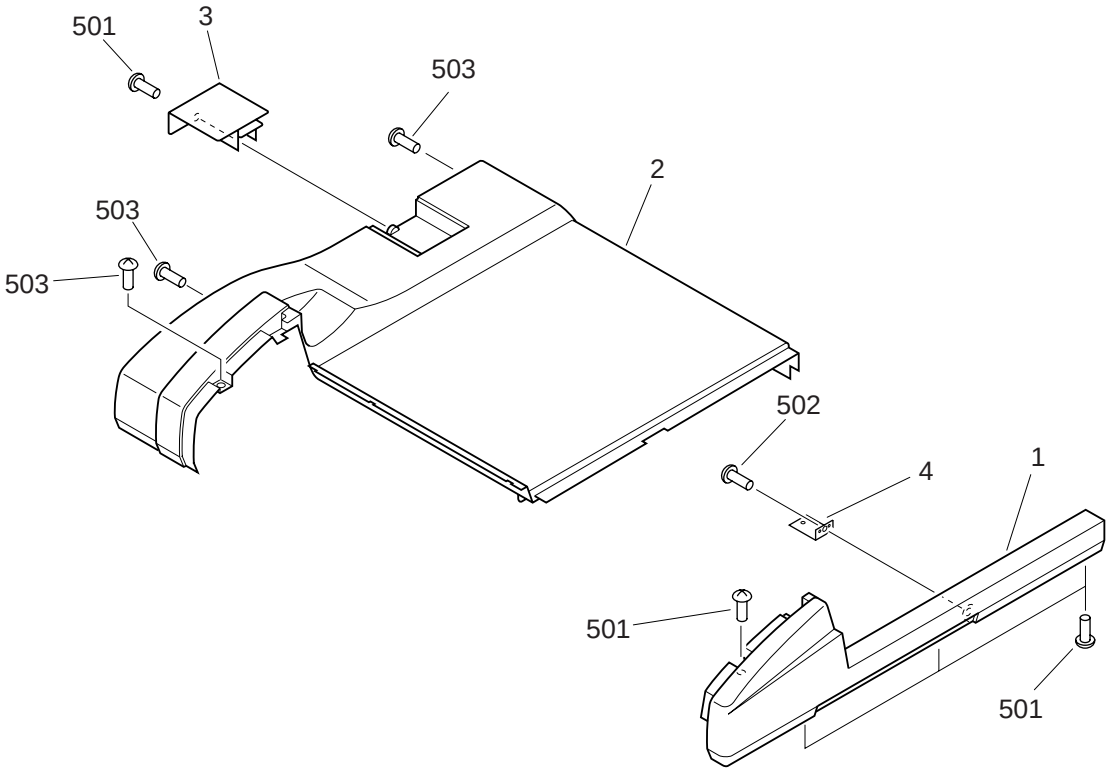

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P10 -	NPN		RF	EXTERNAL COVERS, PANELS, ETC.	
1	FB3-5752-050		1	COVER, FRONT	
2	FB3-5751-000		1	COVER, UPPER	
3	FC1-1340-000		1	COVER	
4	FC1-2307-020		1	PLATE, COVER	
501	XB1-2400-606		6	SCREW,MACH.,TRUSS HEAD,M4X6	
502	XB4-7400-609		1	SCREW,TAPPING,TRUSS HEAD,M4X6	
503	XB6-7400-606		3	SCREW,TP,M4X6	

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FIGURE P11 DF ASSEMBLY

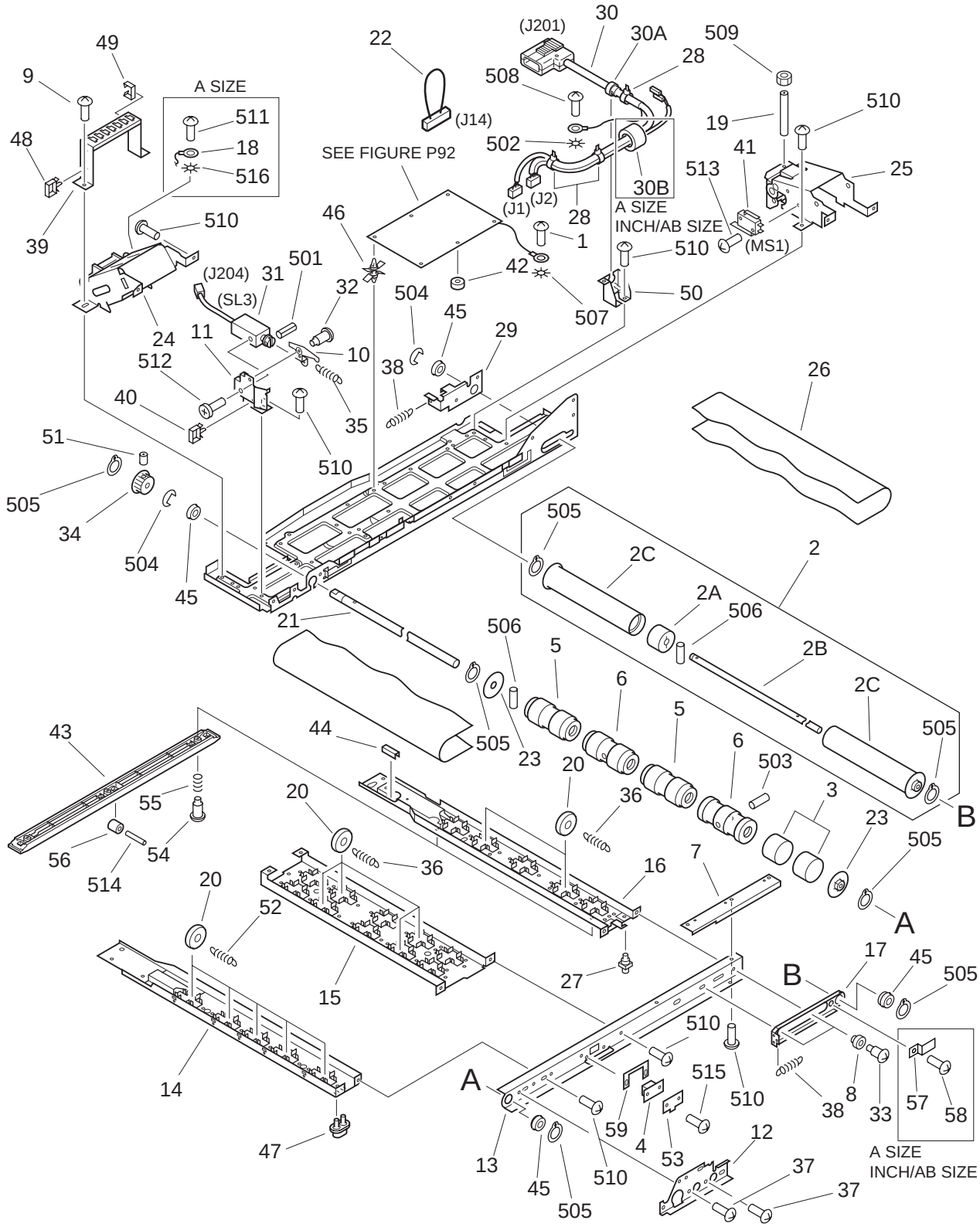

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P11 -	NPN		RF	DF ASSEMBLY	
1	FS5-9439-000		1	SCREW,MACH.,TRUSS HEAD,M3X4	
2	FM6-2145-000		1	TURN ROLLER ASSEMBLY	
2A	FE6-3042-000		1	BUSHING, IDLER ROLLER	
2B	FC1-7855-000		1	SHAFT, IDLER ROLLER	
2C	FE6-3041-000		2	ROLLER, FEED BELT IDLER	
3	FA3-4509-000		8	BAND, ROLLER	
4	FA3-4725-000		1	CATCH, MAGNET	
5	FA5-4705-000		2	ROLLER, FEED BELT DRIVE	
6	FA5-5376-000		2	ROLLER, FEED BELT DRIVE	
7	FB3-5736-020		1	PLATE, JOINT	
8	FA6-7548-000		2	SPACER	
9	XA9-0893-000		2	SCREW,M4X8	
10	FC1-1279-000		1	LEVER 2, DEFLECTOR	
11	FC1-1280-020		1	HOLDER, SOLENOID	
12	FB3-5654-000		1	PLATE, JOINT PAPER PICK-UP	
13	FC1-1314-040	N	1	PLATE	
14	FC1-6186-040	N	1	CROSSMEMBER, LEFT	
15	FC1-6187-050	N	1	CROSSMEMBER, CENTER	
16	FC1-6188-040	N	1	CROSSMEMBER, RIGHT	
17	FC1-1325-030		1	PLATE, GUIDE, FRONT	
18	FF3-1291-000		1	WIRE, GROUNDING	A SIZE
19	FA5-5499-000		1	SCREW, ADJUSTING	
20	FB5-7329-000		11	ROLLER	
21	FC1-1333-040		1	SHAFT, FEED BELT	
22	FG2-9928-000		1	CONNECTOR, SHORT	J14
23	FC1-1336-000		2	FLANGE	
24	FB3-5757-040		1	HINGE, LEFT	
25	FB3-5758-000		1	HINGE, RIGHT	
26	FC1-7815-020		1	FEED BELT	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P11 - 27	FA5-4732-000		3	FOOT, RUBBER	
28	WT2-5041-000		4	TIE, CABLE	
29	FF5-7816-000		1	PLATE, SLIDE, REAR	
30	FG2-9558-000		1	INTERFACE CABLE	AB,INCH/A SIZE J1,2,201
	FG2-9926-000		1	INTERFACE CABLE	A,INCH/AB SIZE J1,2,201
30A	WT2-0270-000		1	BUSHING	
30B	WE8-5168-000		1	CORE, FERRITE, SFC-10	A,INCH/AB SIZE
31	FH7-5843-000		1	SOLENOID, DC24V	SL3 J204
32	FS1-9004-000		1	SCREW,STEPPED,M4	
33	FS1-9199-000		2	SCREW,STEPPED,M4	
34	FS2-3567-050		1	PULLEY, 32T	
35	FS4-2048-000		1	SPRING, TENSION	
36	FS4-2052-000		6	SPRING, TENSION	
37	XA9-0892-000		2	SCREW,MACH.,TRUSS HEAD,M4X6	
38	FS4-2055-000		2	SPRING, TENSION	
39	FC1-1329-000		1	BRACKET, CONNECTOR	
40	WT2-0250-000		3	CLIP, CABLE	
41	WC4-5030-000		1	MICROSWITCH	MS1
42	VT2-5008-006		2	SPACER, PCB	
43	FB4-7002-000		2	GUIDE, BELT	
44	FE9-0117-000		1	GROMMET	
45	XG9-0237-000		4	BEARING, BALL	
46	VT2-0012-006		4	SUPPORT, PCB	
47	FC1-3044-000		1	FOOT, RUBBER, FRONT	
48	WT2-0317-000		2	CLIP, CABLE	
49	WT2-0204-000		3	CLIP, CABLE	
50	FC1-2309-000		1	RETAINER, CORD	
51	XA9-0546-020		1	SCREW, M4X6	
52	FS6-2460-000		5	SPRING, TENSION	
53	FB3-5699-000		1	PLATE, GROUNDING	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P11 - 54	FS2-9461-000		6	SCREW, STEPPED, M3	
55	FB4-7003-000		6	SPRING, COMPRESSION	
56	FB4-7004-000		6	ROLLER	
57	FB4-7023-020		1	SPRING, GROUNDING	A SIZE INCH/AB SIZE
58	FS5-9439-000		1	SCREW,MACH.,TRUSS HEAD,M3X4	A SIZE INCH/AB SIZE
59	FB3-8819-000		1	SPACER	
501	XD3-1300-102		1	PIN,SPRING	
502	XD1-4200-402		1	WASHER,TOOTHED LOCK	
503	XB6-2400-808		2	SETSCREW,M4X8	
504	XD2-1100-642		2	RING,E	
505	XD2-2100-802		7	RING,GRIP	
506	XD3-2200-142		2	PIN,DOWEL	
507	XD1-4200-302		1	WASHER,TOOTHED LOCK	
508	XB4-7400-609		1	SCREW,TAPPING,TRUSS HEAD,M4X6	
509	XB7-2100-409		1	NUT,HEX,M4	
510	XB6-7400-609		10	SCREW,TP,M4X6	
511	XB6-7400-606		1	SCREW,TP,M4X6	A SIZE
512	XB6-7300-405		1	SCREW,TP,M3X4	
513	XB1-2301-209		1	SCREW,MACH.,TRUSS HEAD,M3X12	
514	XD3-2200-182		6	PIN,DOWEL	
515	XB6-7300-806		2	SCREW,TP,M3X8	
516	XD1-4200-402		1	WASHER,TOOTHED LOCK	A SIZE

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FIGURE P12 DOCUMENT TRAY ASSEMBLY

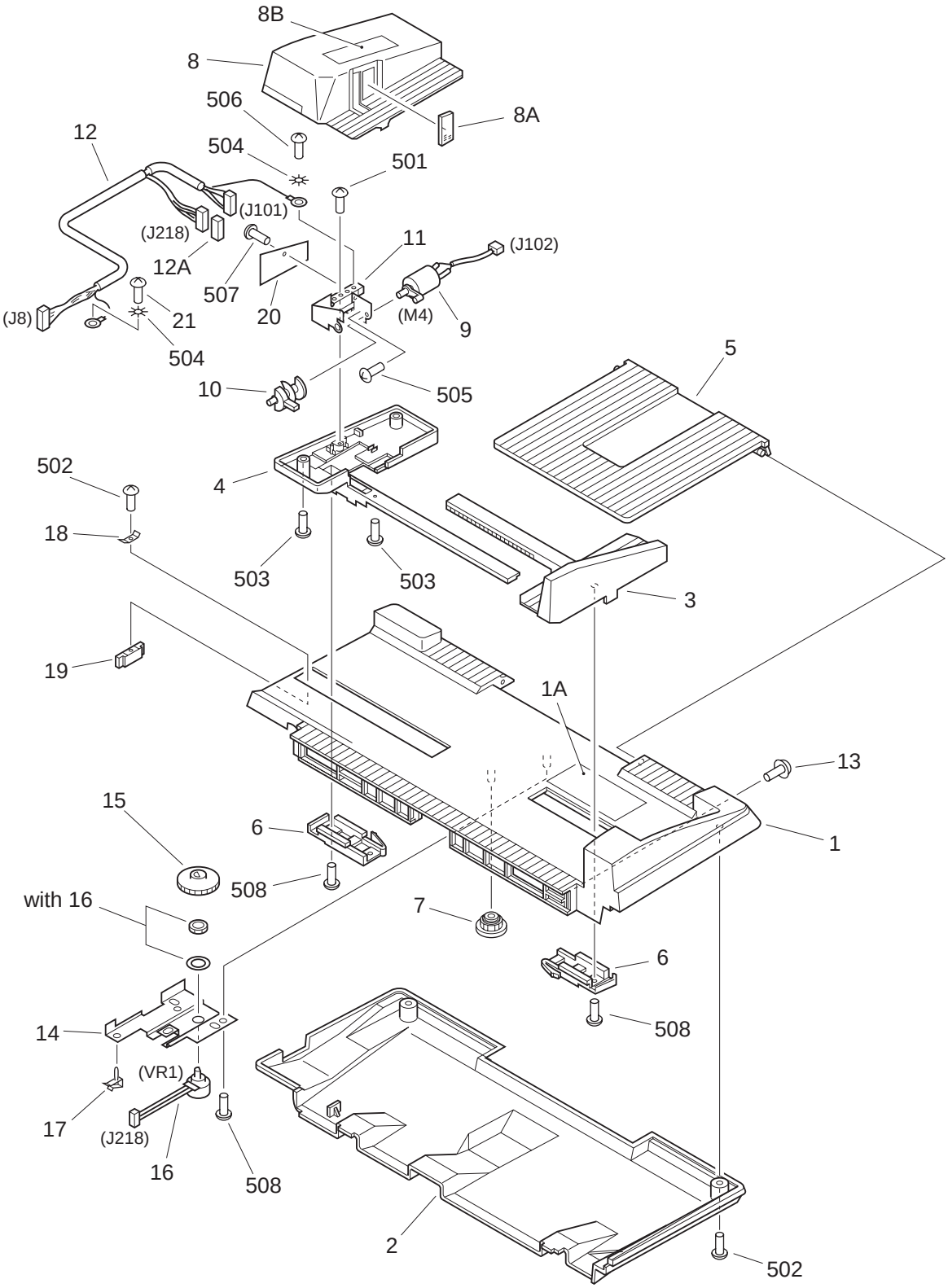

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P12 -	NPN		RF	DOCUMENT TRAY ASSEMBLY	
1	FF2-7847-040		1	TRAY, DOCUMENT	AB SIZE
	FF2-7848-040		1	TRAY, DOCUMENT	INCH/A SIZE
	FF2-7849-040		1	TRAY, DOCUMENT	A SIZE
	FF2-7850-040		1	TRAY, DOCUMENT	INCH/AB SIZE
1A	FC1-6204-000		1	LABEL, PAPER SIZE	AB SIZE
	FC1-6205-000		1	LABEL, PAPER SIZE	INCH/A SIZE
	FC1-6206-000		1	LABEL, PAPER SIZE	A SIZE
	FC1-6207-000		1	LABEL, PAPER SIZE	INCH/AB SIZE
2	FB3-5753-000		1	COVER, REAR, TRAY	
3	FB3-5761-000		1	GUIDE, SLIDE, FRONT	
4	FB3-5763-000		1	MOUNT, REAR GUIDE	
5	FC1-6177-000		1	TRAY, AUXILIARY	
6	FC1-6179-000		2	CLAMP, GUIDE	
7	FS4-0177-000		1	GEAR, 16T	
8	FF5-5205-000		1	GUIDE, SLIDE, REAR	AB SIZE
	FF5-5206-000		1	GUIDE, SLIDE, REAR	EXCEPT AB SIZE
8A	FC1-1350-020		1	PLATE	AB SIZE
	FC1-1351-020		1	PLATE	EXCEPT AB SIZE
8B	FB3-5764-000		1	LABEL, WARNING	
9	FF2-5903-030		1	MOTOR, DC6V	M4 J102
10	FC1-1311-000		1	LEVER, RECYCLE	
11	FC1-6178-000		1	MOUNT, RECYCLE MOTOR	
12	FG2-9923-000		1	TRAY CABLE ASSEMBLY	J8,101,218
12A	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	J218
13	FA6-7550-000		2	SCREW,MACH.,WASHER HEAD,M4X10	
14	FB3-5665-000		1	MOUNT, VOLUME	
15	FB3-5668-000		1	GEAR, 32T	
16	FG2-7569-000		1	ROTARY VR ASSEMBLY	VR1 J218
17	WT2-0507-000		1	CLAMP	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P12 - 18	FB3-5743-000		1	SPRING, LEAF	
19	FB3-5666-000		1	BLOCK, TRAY	
20	FG2-5001-030		1	INDICATOR PCB ASSEMBLY	
21	FS5-9439-000		1	SCREW,MACH.,TRUSS HEAD,M3X4	
501	XB4-7300-609		1	SCREW,TAPPING,TRUSS HEAD,M3X6	
502	XB4-7300-806		3	SCREW,TAPPING,TRUSS HEAD,M3X8	
503	XB4-7300-809		3	SCREW,TAPPING,TRUSS HEAD,M3X8	
504	XD1-4200-302		2	WASHER,TOOTHED LOCK	
505	XB1-2200-309		2	SCREW,MACH.,TRUSS HEAD,M2X3	
506	XB1-2300-606		1	SCREW,MACH.,TRUSS HEAD,M3X6	
507	XB1-2300-609		1	SCREW,MACH.,TRUSS HEAD,M3X6	
508	XB4-7301-009		4	SCREW,TAPPING,TRUSS HEAD,M3X10	

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FIGURE P13 UPPER COVER ASSEMBLY

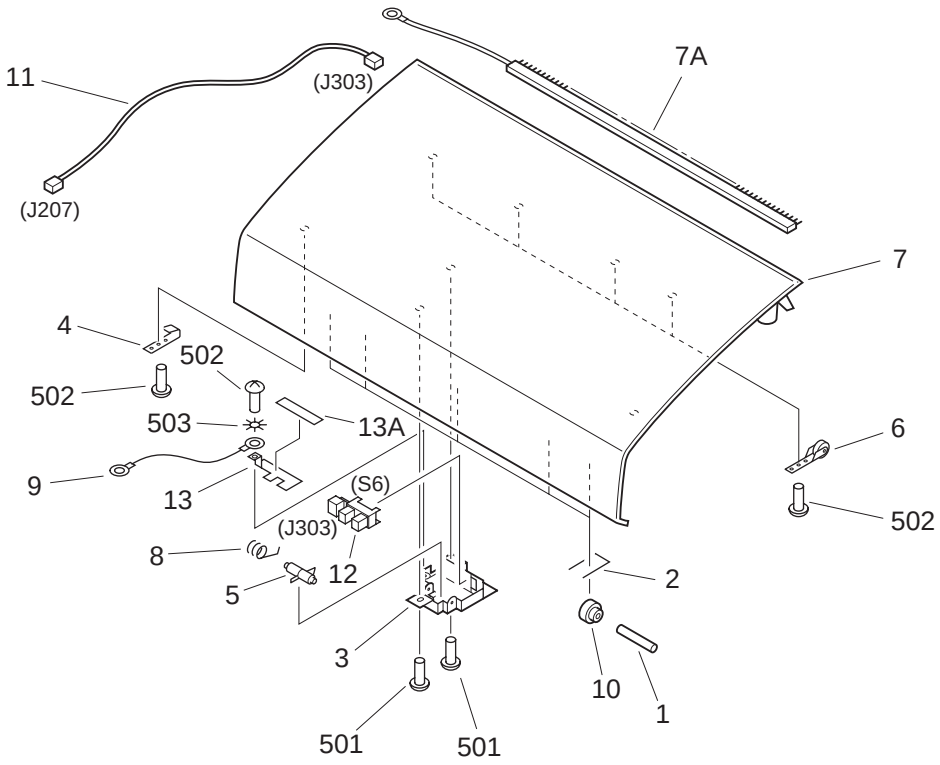

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P13 -	FG6-6723-000		1	UPPER COVER ASSEMBLY	
1	FC1-1273-000		5	ROD	
2	FB4-6987-000		5	SPRING, LEAF	
3	FC1-1293-020		1	COVER, SENSOR	
4	FC1-1321-000		2	SPRING, LEAF	
5	FC1-1344-020		1	FLAG, SENSOR	
6	FF2-5769-000		4	ROLLER, DELIVERY	
7	FF6-0754-000		1	COVER, UPPER	
7A	FB5-7330-000		1	ELIMINATOR, STATIC CHARGE	
8	FS2-2051-000		1	SPRING, TORSION	
9	FF2-6012-000		1	WIRE	
10	FB4-6986-000		5	ROLLER	
11	FG2-3374-000		1	SENSOR CONNECTING CABLE	J207,303
12	WG8-5362-000		1	IC, TLP1241, PHOTO-INTERRUPTER	S6 J303
13	FF2-6072-000		1	PLATE, SENSOR GUARD	
13A	FC1-3042-000		1	SHEET, GUARD	
501	XB4-7400-809		2	SCREW,TAPPING,TRUSS HEAD,M4X8	
502	XB4-7300-609		7	SCREW,TAPPING,TRUSS HEAD,M3X6	
503	XD1-4200-302		1	WASHER,TOOTHED LOCK	

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FIGURE P15 RF ASSEMBLY (1/4)

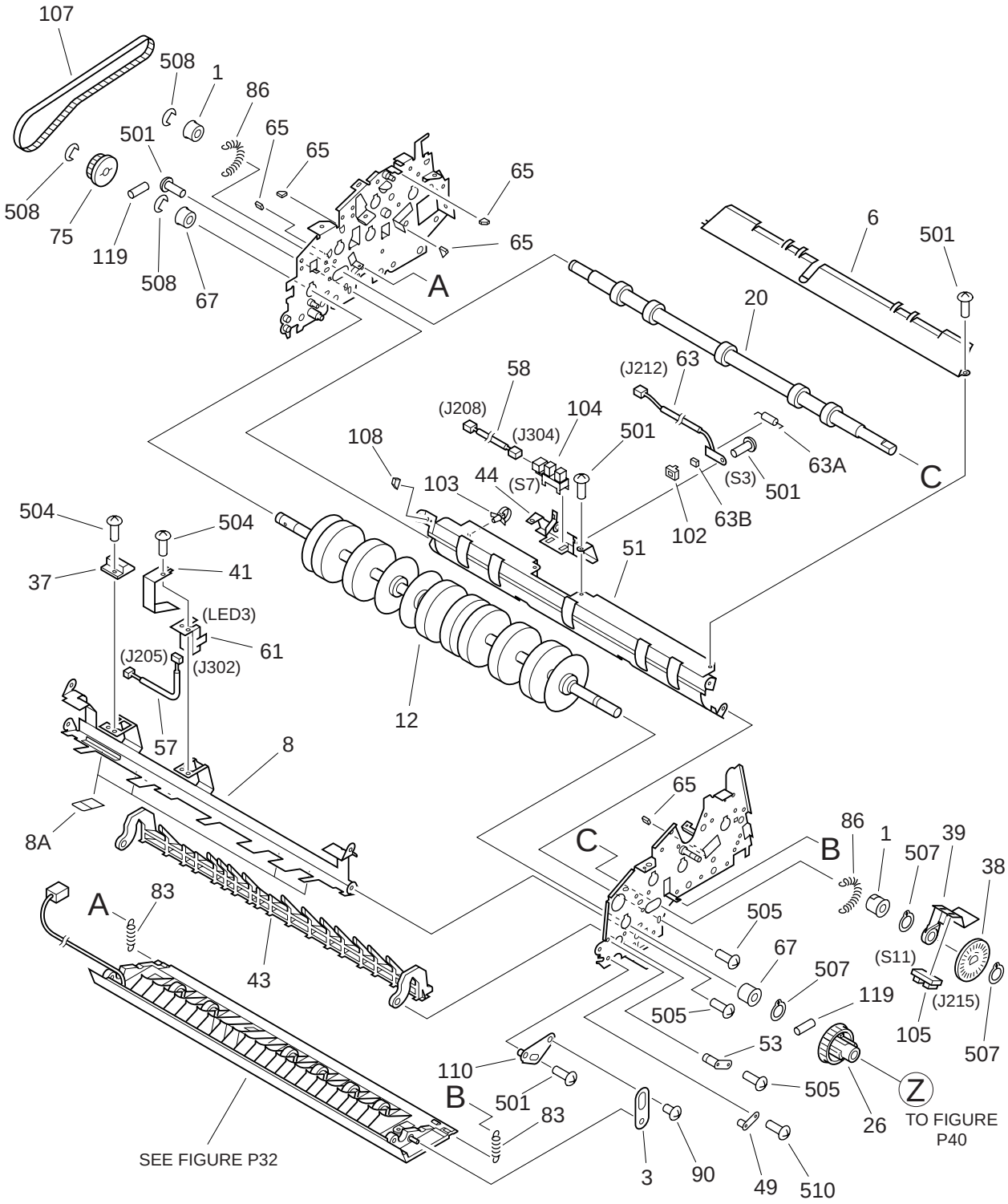

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FIGURE P15 RF ASSEMBLY (2/4)

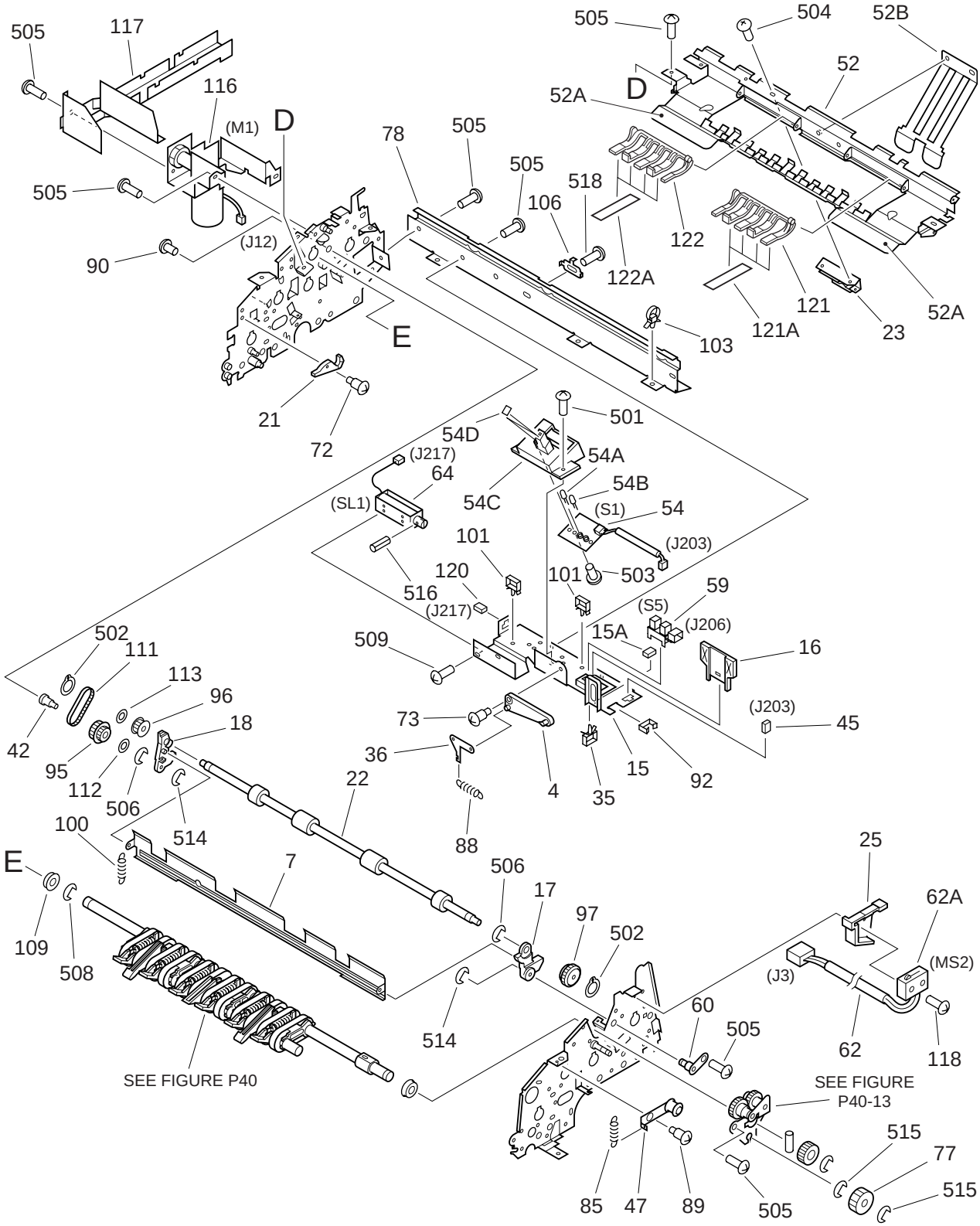

FIGURE P15 RF ASSEMBLY (3/4)

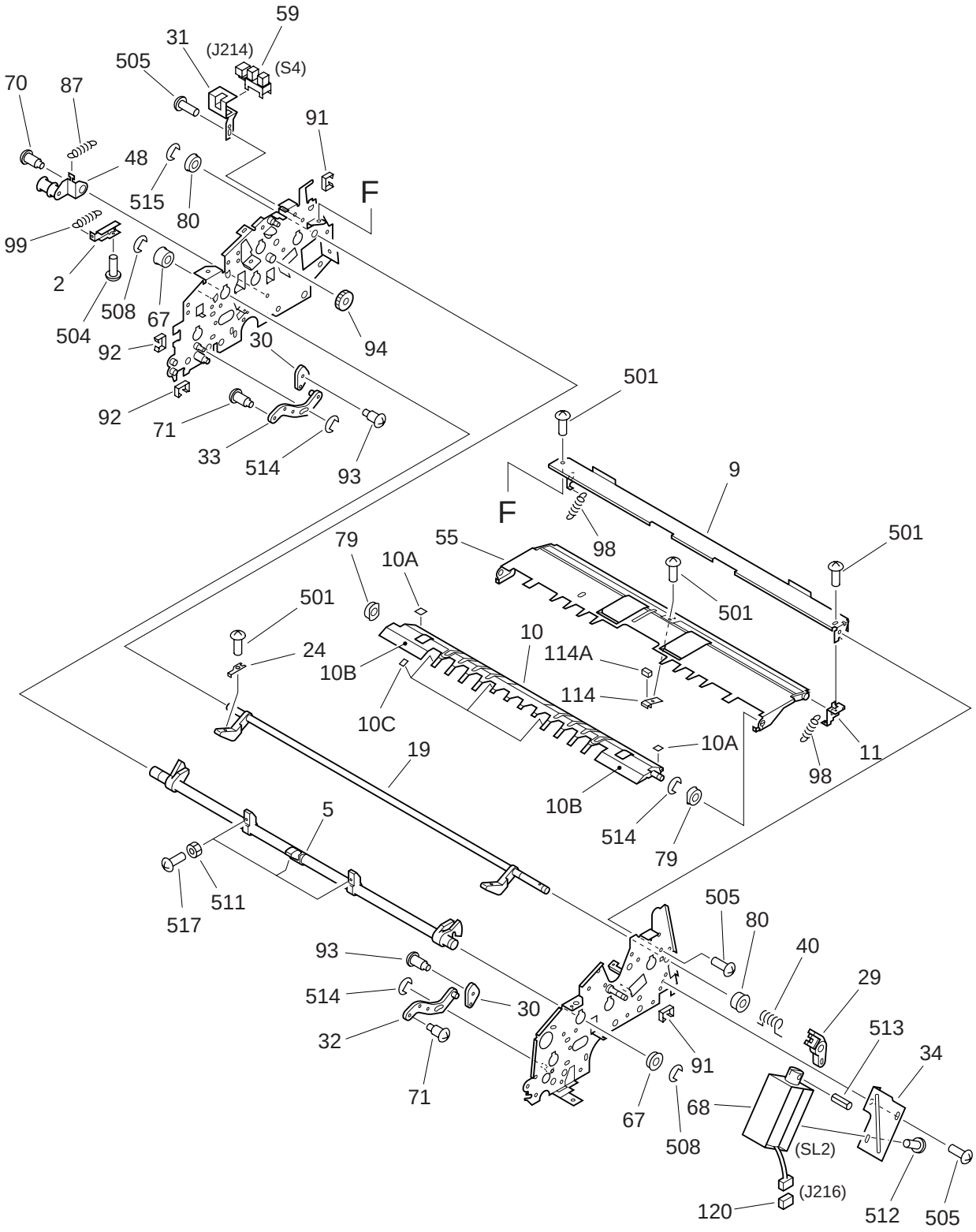

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FIGURE P15 RF ASSEMBLY (4/4)

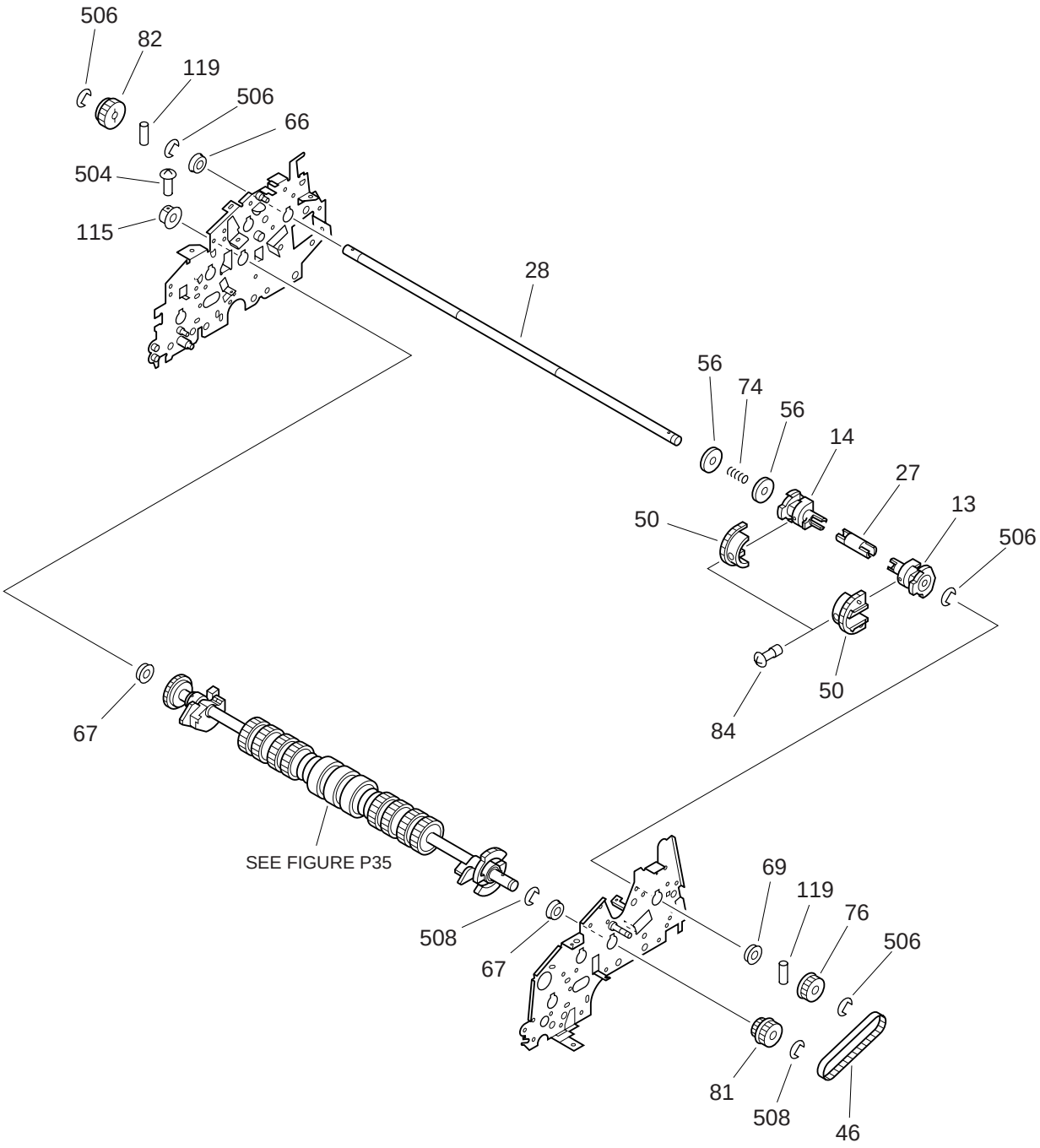

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P15 -	NPN		RF	RF ASSEMBLY	
1	FA1-0056-000		2	BUSHING	
2	FB3-5620-000		1	PLATE, LIFTING, CAM	
3	FC1-3043-000		1	STOPPER, LOWER GUIDE	
4	FB3-5690-020		1	ARM, SHUTTER	
5	FB3-5621-040		1	SHAFT, CAM	
6	FB3-5625-020		1	GUIDE A, INNER	
7	FB3-5632-040		1	WEIGHT	
8	FF2-7866-000		1	PLATE, REVERSE	
8A	FC2-3246-000		4	SHEET	
9	FB3-5633-000		1	CROSSMEMBER, GUIDE, UPPER	
10	FF5-5201-020		1	GUIDE, FRONT, SEPARATION	
10A	FB3-5722-000		2	RUBBER	
10B	FB3-5693-000		2	SHEET, A	
10C	FB3-5694-000		12	SHEET, B	
11	FB3-5635-000		1	PLATE, TRAY	
12	FF5-9581-000		1	ROLLER, REVERSE	
13	FB3-5638-000		1	ROLLER, FRONT	
14	FB3-5639-000		1	ROLLER, REAR	
15	FF5-7807-000		1	PLATE, SHUTTER HOLDING	
15A	FB3-5696-000		1	CUSHION	
16	FB3-5691-000		1	SHUTTER	
17	FB3-5640-000		1	ARM, PICK-UP, FRONT	
18	FB3-5641-000		1	ARM, PICK-UP, REAR	
19	FB3-5642-000		1	SHAFT, PRESSURE, PICK-UP	
20	FB4-7018-000		1	ROLLER, REGISTRATION	
21	FB3-5660-000		1	LEVER 1, DEFLECTOR	
22	FB3-5637-020		1	ROLLER, PAPER DELIVERY	
23	FF5-7818-000		1	REFLECTOR	
24	FB3-5643-000		1	PLATE, PRESSURE PICK-UP	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P15 - 25	FC1-1294-020		1	HOLDER, SWITCH	
26	FB3-5684-000		1	PULLEY, ROLLER, REVERSE	
27	FB4-6988-000		1	JOINT	
28	FB3-5646-000		1	SHAFT, ROLLER	
29	FB3-5649-000		1	HOOK, SOLENOID	
30	FC1-1300-000		2	CAM	
31	FC1-1301-000		1	PLATE, SENSING	
32	FC1-1302-000		1	ARM, FRONT	
33	FC1-1303-000		1	ARM, REAR	
34	FB3-5650-000		1	MOUNT, SOLENOID	
35	WT2-5444-000		1	CLIP, CABLE	
36	FC1-6184-000		1	LINK, SHUTTER	
37	FB4-6994-000		1	COVER	
38	FB3-5663-000		1	DISK, CLOCK	
39	FB3-5664-000		1	HOLDER, SENSOR REGISTRATION	
40	FB3-5669-000		1	SPRING, TORSION	
41	FC1-2308-000		1	COVER, SENSOR	
42	FB3-5676-000		1	SHAFT, ARM, PICK-UP REAR	
43	FF2-5771-000		1	GUIDE, PAPER	
44	FF5-5182-000		1	PLATE, SENSOR, SEPARATION	
45	VS1-5057-004		1	CONNECTOR, SNAP TIGHT	J203
46	XF9-0313-000		1	BELT, TIMING, 80T	
47	FF5-5186-000		1	PLATE, BELT TENSION, FRONT	
48	FF5-5187-000		1	PLATE, BELT TENSION, REAR	
49	FB4-6992-000		1	PLATE, POSITIONING	
50	FF5-9578-000		2	ROLLER, PICK-UP	
51	FF5-5197-030		1	GUIDE B, INNER	
52	FF5-5183-040		1	LIMIT PLATE, SEPARATION	
52A	FB3-5720-000		2	SHEET, 1	
52B	FB3-5721-000		1	SHEET, 2	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P15 - 53	FB4-6993-000		1	PLATE, POSITIONING	
54	FG2-9554-000		1	EMP SENSING LED PCB ASSEMBLY	S1 J203
54A	WG1-5373-000		1	LED, TLN119B	
54B	WG3-5104-000		1	PHOTO-TRANSISTOR TPS616C	
54C	FF5-7808-000		1	COVER, SENSOR	
54D	FB4-7010-000		1	SHEET	
55	FF5-5192-020		1	TRAY, PICK-UP	
56	FA6-2513-000		2	WASHER	
57	FG2-5004-000		1	SENSOR CONNECTING CABLE	J205,302
58	FG2-7571-000		1	CABLE, SEPARATION SENSING	J208,304
59	WG8-5362-000		2	IC, TLP1241, PHOTO-INTERRUPTER	S4,5 J214,206
60	FF5-5196-000		1	PLATE, PICK-UP	
61	FG2-3394-000		1	REGISTRATION SENSOR H ASSEMBLY	LED3 J302
62	FG2-9925-000		1	COVER SWITCH ASSEMBLY	MS2 J3
62A	WC4-5033-000		1	MICROSWITCH	MS2
63	FG2-7570-000		1	ENT SENSING LED PCB ASSEMBLY	S3 J212
63A	WA1-0178-000		1	DIODE, 1SS81	
63B	WG3-0089-000		1	PHOTO-TRANSISTOR	
64	FH7-5653-000		1	SOLENOID, DC24V	SL1 J217
65	FB3-5657-000		5	CAP, RUBBER	
66	FS1-1187-000		1	BUSHING	
67	FS1-1189-000		4	BUSHING	
68	FH7-5709-000		1	SOLENOID, DC24V	SL2 J216
69	FS1-1213-000		1	BUSHING	
70	FS1-9002-000		1	SCREW,STEPPED,M4X5	
71	FS1-9053-000		2	SCREW,STEPPED,M4	
72	FS1-9102-000		1	SCREW,STEPPED,M3	
73	FS1-9051-000		1	SCREW,STEPPED,M3X4	
74	FS3-2705-000		1	SPRING, COMPRESSION	
75	FS2-3566-000		1	PULLEY, 40T	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P15 - 76	FS5-3479-000		1	PULLEY F, 28T	
77	FS3-0136-000		1	GEAR, 18T	
78	FC1-1264-030		1	PLATE P, SHUTTER	
79	FS5-1628-000		2	BUSHING	
80	NA1-5027-000		2	BUSHING	
81	FS6-0707-000		1	GEAR, 22T/PULLEY, 28T	
82	FS6-0708-020		1	GEAR, 20T	
83	FS4-2045-000		2	SPRING, TENSION	
84	FS5-9435-000		2	SCREW,M3X2.5	
85	FS6-2456-000		1	SPRING, TENSION	
86	FS4-2178-000		2	SPRING, TENSION	
87	FS4-2051-000		1	SPRING, TENSION	
88	FS6-2455-000		1	SPRING, TENSION	
89	RS1-9008-000		1	SCREW, STEPPED, M3	
90	FS5-9436-000		2	SCREW,MACH.,TRUSS HEAD,M4X5	
91	WT2-5011-000		2	CLIP, CABLE	
92	WT2-5035-000		3	CLIP, CABLE	
93	XA9-0342-000		2	SCREW, STEPPED, M3X3.5	
94	FS6-0701-000		1	GEAR, 15T	
95	FS6-0702-000		1	GEAR, 16T/PULLEY, 20T	
96	FS6-0703-000		1	PULLEY, 20T	
97	FS6-0704-000		1	GEAR, 16T	
98	FS6-2454-000		2	SPRING, TENSION	
99	FS6-2457-000		1	SPRING, TENSION	
100	FS6-2458-000		1	SPRING, TENSION	
101	WT2-5026-000		3	CLIP, CABLE	
102	FC2-2639-000		1	HOLDER J, SENSING	
103	WT2-5041-000		4	TIE, CABLE	
104	WG8-5206-000		1	PHOTO-INTERRUPTER, SG206	S7 J304
105	FH7-7326-000		1	PHOTO-INTERRUPTER	S11 J215

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P15 - 106	FC1-1304-000		1	PLATE, TRAY POSITIONING	
107	XF9-0674-000		1	BELT, TIMING, 140T	
108	FB3-5717-000		1	RAIL, GUIDE	
109	FS1-1510-000		1	BUSHING	
110	FF2-5779-000		1	PLATE	
111	XF9-0588-000		1	BELT, TIMING, 44T	
112	FB3-5681-000		1	FLANGE C	
113	FB3-5682-000		1	FLANGE D	
114	FF5-5198-000		1	PLATE, STOP, WOODRUFF	
114A	FB3-5687-000		1	SPONGE, DAMPER	
115	FB3-5677-000		1	COLLAR 2, RETAINING	
116	FH6-1266-000		1	MOTOR, DC23V	M1 J12
117	FB3-5672-000		1	GUIDE, CABLE	
118	XA9-0688-000		1	SCREW,M2X12	
119	XD9-0104-000		6	PIN,DOWEL	
120	VS1-5057-002		2	CONNECTOR, SNAP TIGHT	J216,217
121	FF5-9583-000		1	DEFLECTOR, FRONT	
121A	FB3-5623-000		4	SHEET, SEPARATION	
122	FF5-9584-000		1	DEFLECTOR, REAR	
122A	FB3-5623-000		4	SHEET, SEPARATION	
501	XB1-2300-609		AR	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XD2-2100-402		2	RING,GRIP	
503	XB4-7300-609		1	SCREW,TAPPING,TRUSS HEAD,M3X6	
504	XB1-2300-409		AR	SCREW,MACH.,TRUSS HEAD,M3X4	
505	XB1-2400-609		17	SCREW,MACH.,TRUSS HEAD,M4X6	
506	XD2-1100-502		7	RING,E	
507	XD2-2100-802		3	RING,GRIP	
508	XD2-1100-642		AR	RING,E	
509	XB1-2300-305		1	SCREW,MACH.,TRUSS HEAD,M3X3	
510	XB1-2400-409		1	SCREW,MACH.,TRUSS HEAD,M4X4	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P15 - 511	XB7-2100-309		3	NUT,HEX,M3	
512	XB6-7300-409		1	SCREW,TP,M3X4	
513	XD3-1300-082		1	PIN,SPRING	
514	XD2-1100-322		5	RING,E	
515	XD2-1100-402		3	RING,E	
516	XD3-1300-122		1	PIN,SPRING	
517	XB1-2301-009		3	SCREW,MACH.,TRUSS HEAD,M3X10	
518	XB6-7400-609		1	SCREW,TP,M4X6	

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FIGURE P16 RIGHT PAPER DELIVERY ASSEMBLY

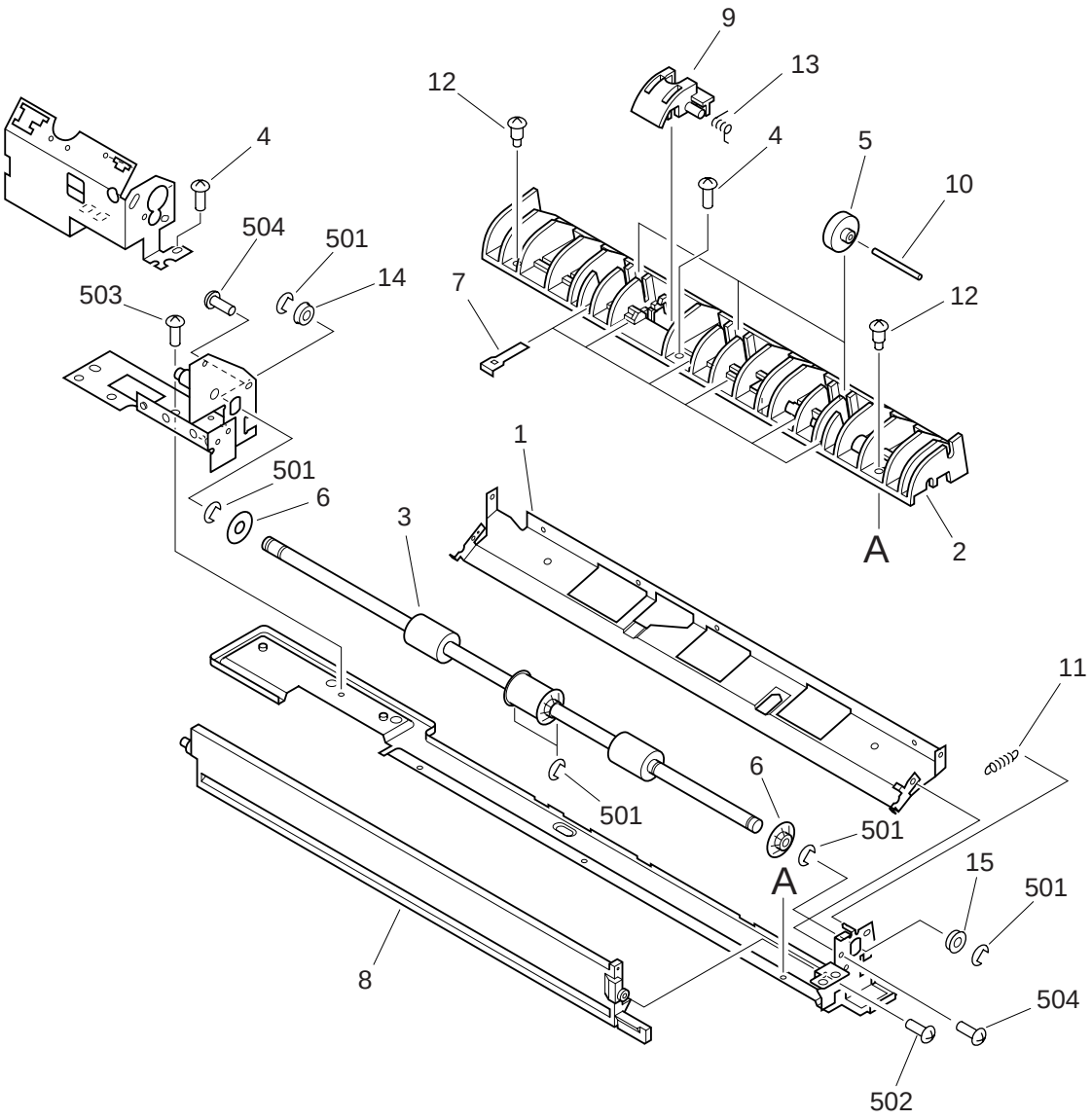

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P16 -	FG6-4756-000		1	RIGHT PAPER DELIVERY ASSEMBLY	
1	FB3-5724-000		1	GUIDE, UPPER, DELIVERY	
2	FB3-5727-000		1	GUIDE, LOWER, DELIVERY	
3	FB4-6990-000		1	ROLLER, DELIVERY	
4	FS5-9439-000		2	SCREW,MACH.,TRUSS HEAD,M3X4	
5	FS5-6474-000		3	ROLLER, DELIVERY	
6	FS5-6477-000		2	FLANGE	
7	FB3-5732-000		6	SPRING, LEAF	
8	FB3-5734-000		1	SCRAPER	
9	FB3-5735-000		1	COVER, STAMP	
10	FC1-1273-000		3	ROD	
11	FS6-2450-000		1	SPRING, TENSION	
12	FS5-9438-000		2	SCREW,STEPPED	
13	FS6-2451-000		1	SPRING, TORSION	
14	FS1-1401-000		1	BUSHING	
15	FS1-1569-000		1	BUSHING	
501	XD2-1100-502		6	RING,E	
502	XB1-2300-606		1	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1-2400-609		1	SCREW,MACH.,TRUSS HEAD,M4X6	
504	XB1-2300-409		4	SCREW,MACH.,TRUSS HEAD,M3X4	

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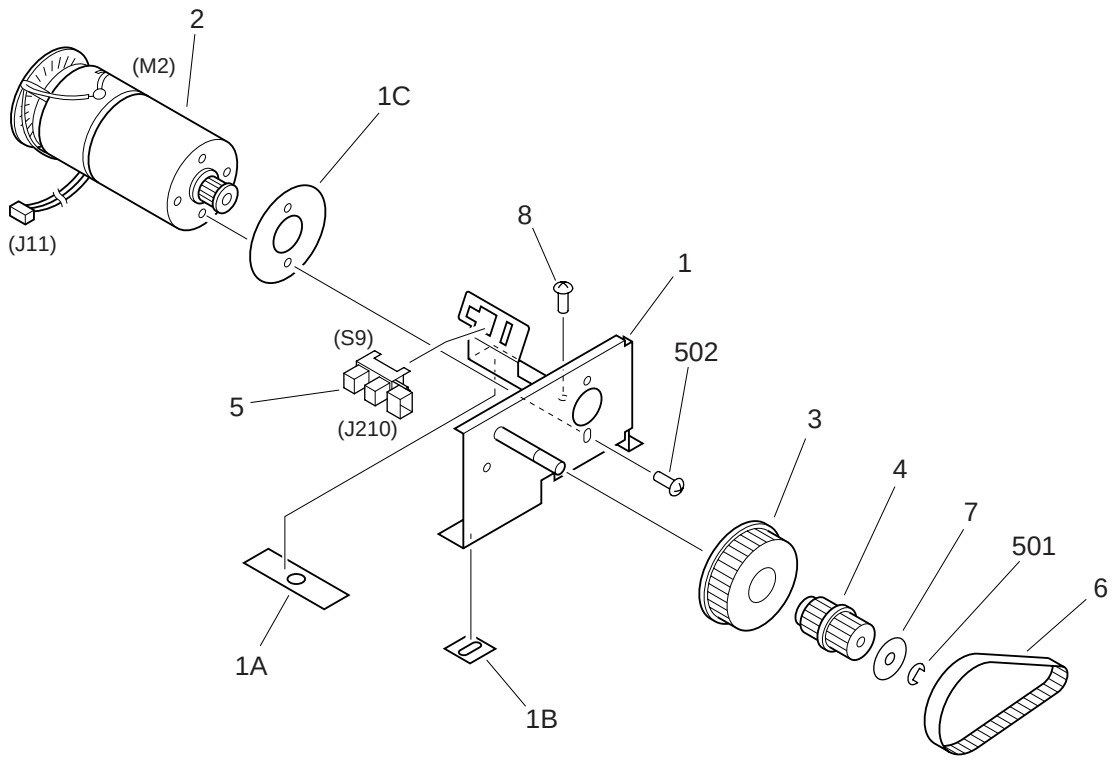
FIGURE P20 PAPER FEED MOTOR ASSEMBLY



NOTE : This assembly does not include the part shown with key No. 8.

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P20 -	FG6-2173-000		1	PAPER FEED MOTOR ASSEMBLY	
1	FF5-7809-000		1	MOUNT, MOTOR	
1A	FB4-7014-000		1	SHEET, 1	
1B	FC1-1353-000		1	SHEET, RUBBER 2	
1C	FB4-7015-000		1	SHEET, RUBBER, 3	
2	FF5-7811-000		1	MOTOR, DC24V	M2 J11
3	FS2-3643-000		1	PULLEY, 1	
4	FS2-3644-000		1	PULLEY, 2	
5	FH7-7236-000		1	PHOTO-INTERRUPTER, GP1A34A1	S9 J210
6	XF9-0672-000		1	BELT, TIMING, 92T	
7	FC1-6220-000		1	WASHER, PULLEY	
8	FS5-9439-000		2	SCREW,MACH.,TRUSS HEAD,M3X4	SEE NOTE
501	XD2-1200-502		1	RING,E	
502	XB1-2400-609		2	SCREW,MACH.,TRUSS HEAD,M4X6	

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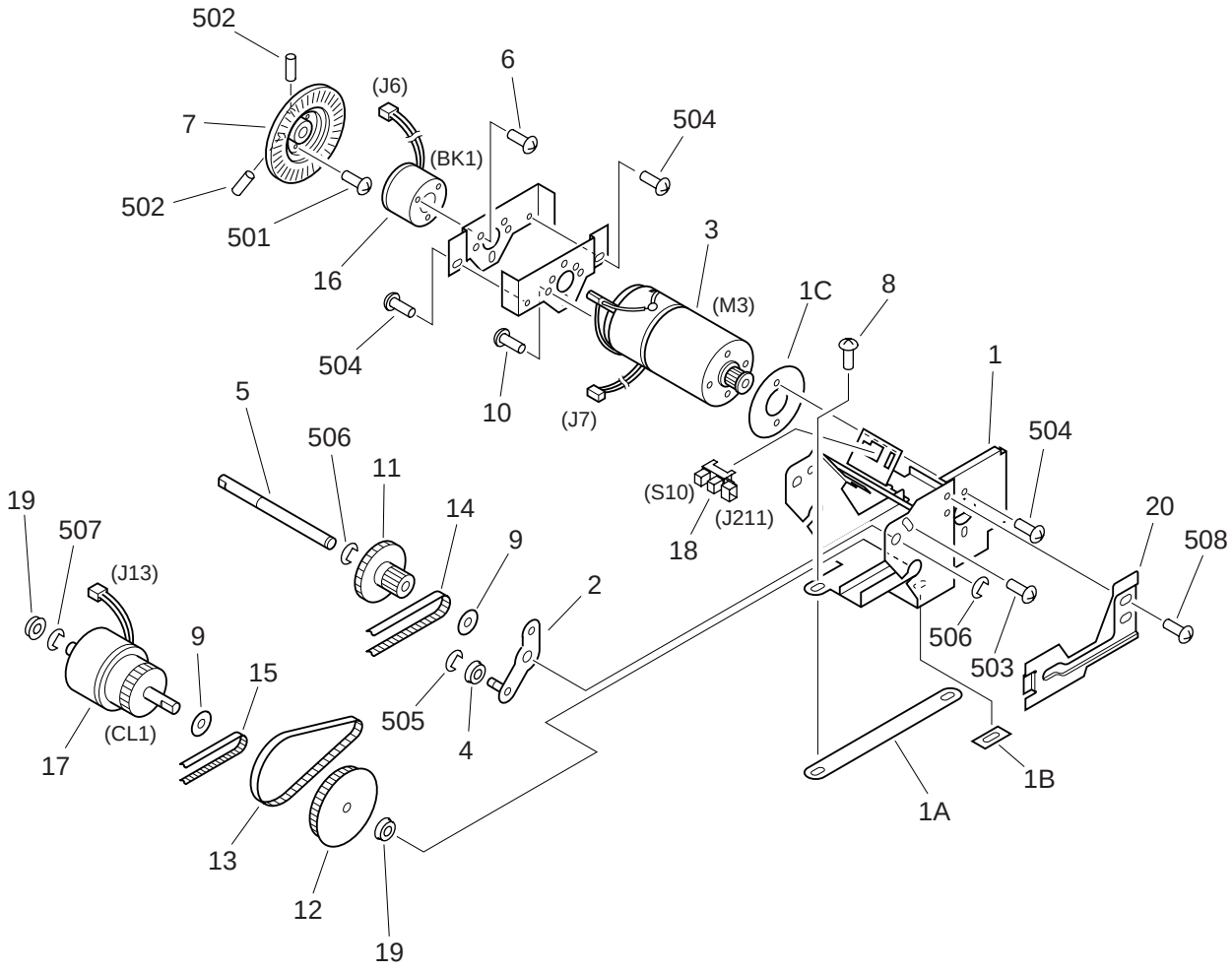
FIGURE P21 BELT DRIVE MOTOR ASSEMBLY



NOTE : This assembly does not include the parts shown with key No. 8, 20 and 508.

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P21 -	FG6-4760-000		1	BELT DRIVE MOTOR ASSEMBLY	
1	FF5-7806-000		1	MOUNT, MOTOR	
1A	FB4-7016-000		1	DAMPER	
1B	FC1-6198-000		1	SHEET, RUBBER 2	
1C	FB4-7015-000		1	SHEET, RUBBER, 3	
2	FF5-9580-000		1	PLATE, CLUTCH TENSIONING	
3	FH6-1603-000		1	MOTOR, DC24V	M3 J7
4	FC1-6191-000		1	PULLEY	
5	FC1-6193-000		1	SHAFT, CLUTCH	
6	FA2-9388-000		3	SCREW,MACH.,TRUSS HEAD,M3X5	
7	FA6-5887-000		1	DISK, CLOCK	
8	FE6-3072-000		3	SCREW,TP,M4X8	SEE NOTE
9	FC1-6220-000		2	WASHER, PULLEY	
10	XA9-1009-000		2	SCREW,FLAT HEAD,M3X8	
11	FS4-0172-000		1	GEAR, 40T/PULLEY, 16T	
12	FS2-3642-000		1	PULLEY, IDLER	
13	XF9-0421-000		1	FLAT BELT, TIMING, 89T	
14	XF9-0422-000		1	FLAT BELT, TIMING, 100T	
15	XF9-0675-000		1	BELT, TIMING, 170T	
16	FH7-5363-000		1	BRAKE, ELECTROMAGNETIC	BK1 J6
17	FH7-5403-000		1	CLUTCH, ELECTROMAGNETIC	CL1 J13
18	FH7-7236-000		1	PHOTO-INTERRUPTER, GP1A34A1	S10 J211
19	FS1-1508-000		2	BUSHING	
20	FB4-7017-000		1	PLATE	SEE NOTE
501	XB4-7200-509		3	SCREW,TAPPING,TRUSS HEAD,M2X5	
502	XB6-2400-408		2	SETSCREW,M4X4	
503	XB6-7300-509		1	SCREW,TP,M3X5	
504	XB6-7400-609		4	SCREW,TP,M4X6	
505	XD2-1100-322		1	RING,E	
506	XD2-1100-502		2	RING,E	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P21 - 507	XD2-1100-402		1	RING,E	
508	XB6-7400-609		2	SCREW,TP,M4X6	SEE NOTE

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FIGURE P31 UPPER PAPER GUIDE ASSEMBLY

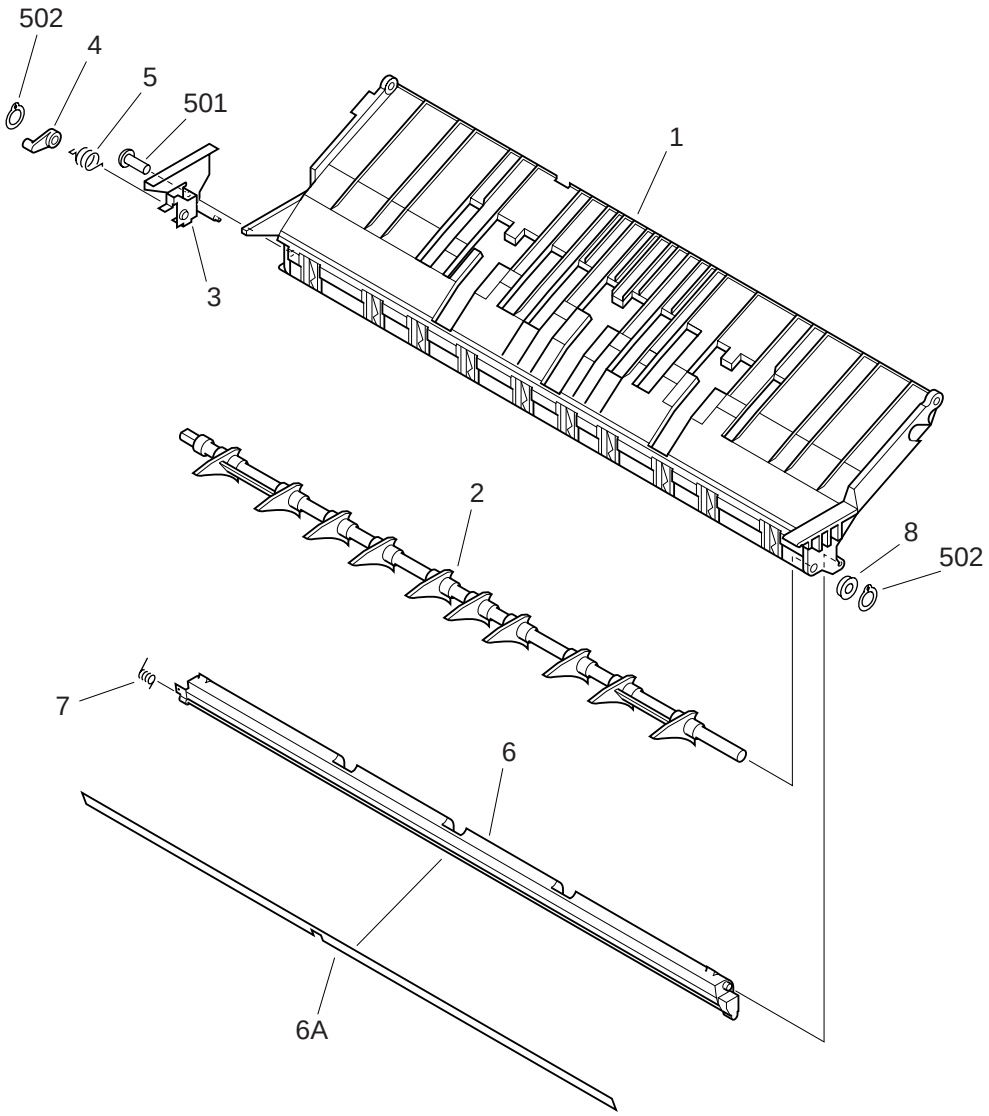

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P31 -	FG6-4762-000		1	UPPER PAPER GUIDE ASSEMBLY	
1	FB3-5624-020		1	GUIDE, UPPER	
2	FB3-5659-000		1	FLAPPER, REVERSE	
3	FF5-5180-000		1	PLATE, FLAPPER, MOUNTING	
4	FC1-1277-020		1	ARM, FLAPPER	
5	FC1-1319-000		1	SPRING, TORSION	
6	FF5-9585-000		1	GUIDE, FRONT REGISTRATION	
6A	FB4-7040-000		1	REGIST. GUIDE FRONT	
7	FB3-5671-000		1	SPRING, TORSION	
8	FS5-1628-000		1	BUSHING	
501	XB4-7300-609		1	SCREW,TAPPING,TRUSS HEAD,M3X6	
502	XD2-2100-402		2	RING,GRIP	

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FIGURE P32 LOWER PAPER GUIDE ASSEMBLY

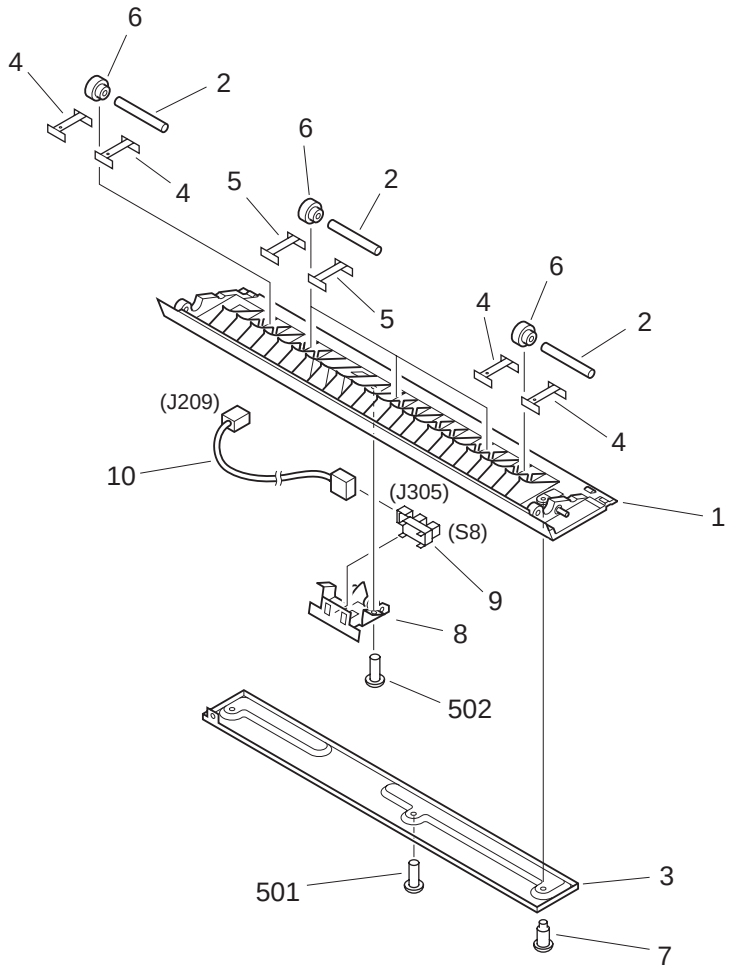

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P32 -	FG6-2183-000		1	LOWER PAPER GUIDE ASSEMBLY	
1	FB4-6984-000		1	GUIDE, PAPER, LOWER	
2	FC1-1273-000		5	ROD	
3	FB4-6985-000		1	PLATE, GUIDE	
4	FC1-3045-000		4	SPRING, LEAF, 1	
5	FC1-3046-000		6	SPRING, LEAF, 2	
6	FS2-6434-000		5	ROLLER	
7	FS5-9563-000		2	SCREW,STEPPED,M3X1.4	
8	FF2-5776-000		1	SENSOR LEVER UNIT	
9	WG8-5079-000		1	PHOTO-INTERRUPTER, SG206	S8 J305
10	FG2-3373-000		1	SENSOR CONNECTING CABLE	J209,305
501	XB4-7300-606		1	SCREW,TAPPING,TRUSS HEAD,M3X6	
502	XB4-7300-609		1	SCREW,TAPPING,TRUSS HEAD,M3X6	

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FIGURE P35 SEPARATION ROLLER ASSEMBLY

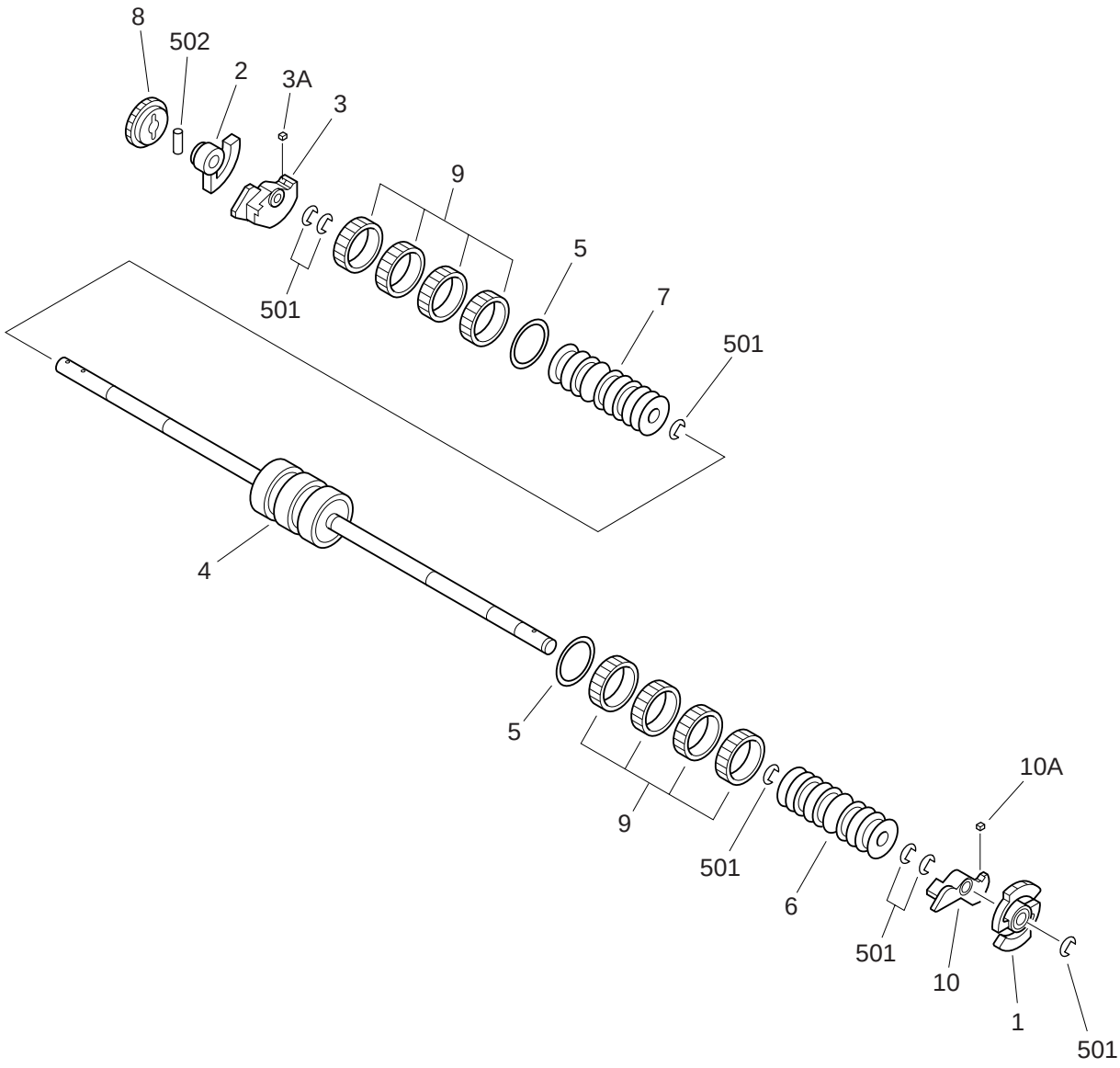

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P35 -	FG6-2176-000		1	SEPARATION ROLLER ASSEMBLY	
1	FB4-6989-000		1	GEAR, 8T	
2	FB3-5617-040		1	GEAR, 6T	
3	FF5-5200-000		1	ARM, GUIDE REAR	
3A	FB3-5678-000		1	DAMPER	
4	FF5-5207-000		1	ROLLER, SEPARATION	
5	FB3-5703-020		2	ROLLER, 2	
6	FB3-5710-000		1	ROLLER, DRIVE, 1	
7	FB3-5711-000		1	ROLLER, DRIVE, 2	
8	FS6-0700-000		1	GEAR, 25T	
9	FB4-6991-000		8	ROLLER	
10	FF5-5199-000		1	ARM, GUIDE FRONT	
10A	FB3-5678-000		1	DAMPER	
501	XD2-1100-642		8	RING,E	
502	XD3-2200-102		1	PIN,DOWEL	

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FIGURE P40 PAPER SEPARATION ASSEMBLY

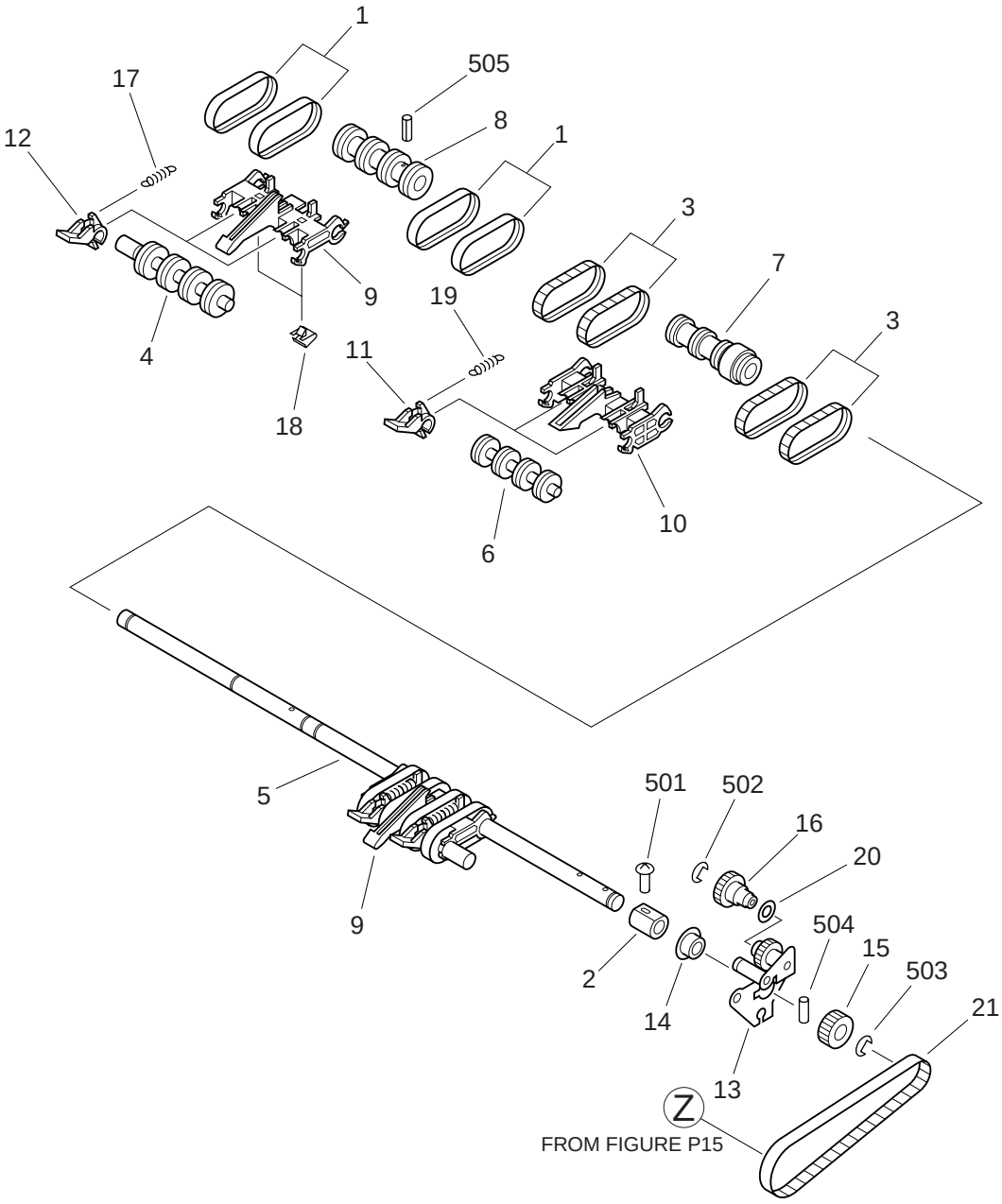

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P40 -	FG6-4442-000		1	PAPER SEPARATION ASSEMBLY	
1	FC2-1827-000		8	BELT, SEPARATION, U	
2	FB3-5709-000		1	COLLAR, RETAINING	
3	FB3-5702-000		4	BELT, SEPARATION	
4	FB3-5704-000		2	ROLLER, BELT, SIDE	
5	FB3-5705-000		1	SHAFT, DRIVE, BELT SEPARATION	
6	FB3-5706-000		1	ROLLER, BELT, CENTER	
7	FB3-5707-000		1	PULLEY, DRIVE SEP., CENTER	
8	FB3-5708-000		2	PULLEY, DRIVE SEPARATION, SIDE	
9	FB3-5713-000		2	BRACKET, SEPARATION, SIDE	
10	FB3-5714-000		1	BRACKET, SEPARATION, CENTER	
11	FB3-5715-000		2	ARM, BRACKET, CENTER	
12	FB3-5716-000		4	ARM, BRACKET, SIDE	
13	FF5-5188-000		1	SIDE PLATE, SEPARATION	
14	FS1-1510-000		1	BUSHING	
15	FS3-0137-000		1	GEAR, 20T	
16	FS6-0706-000		1	GEAR, 16T/PULLEY, 15T	
17	FS6-2452-000		4	SPRING, TENSION	
18	FB3-5719-000		4	SPRING, LEAF	
19	FS6-2459-000		2	SPRING, TENSION	
20	FB3-5683-000		1	FLANGE	
21	XF9-0594-000		1	BELT, TIMING, 132T	
501	XB1-2300-609		1	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XD2-1100-502		1	RING,E	
503	XD2-1100-642		1	RING,E	
504	XD3-2200-102		1	PIN,DOWEL	
505	XD3-1200-102		2	PIN,SPRING	

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FIGURE P92 RDF CONTROLLER PCB ASSEMBLY

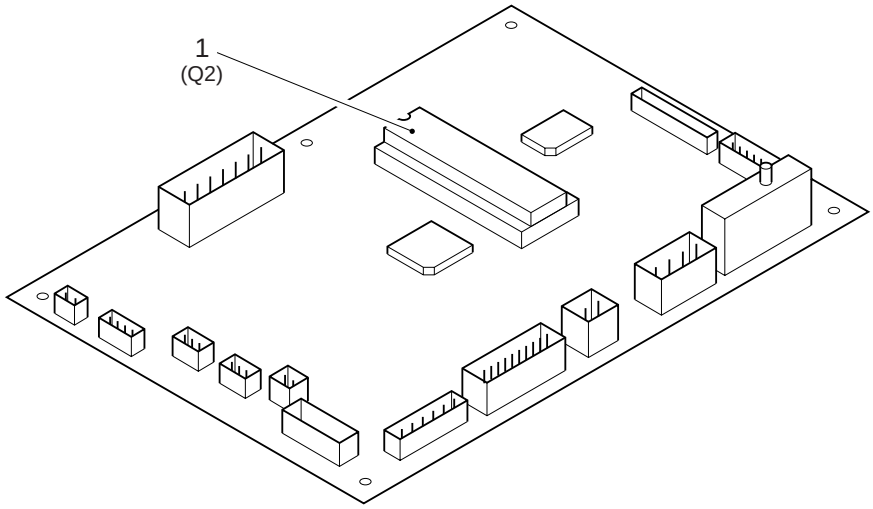

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P92 -	FG2-9927-020		1	RDF CONTROLLER PCB ASSEMBLY	
1	FF3-2541-000		1	IC, M27C1001-80XF1, EP-ROM	Q2
Q3	FH4-5560-000		1	IC, M38881M2-010GP, IPC	

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FIGURE PB LIST OF CONNECTORS

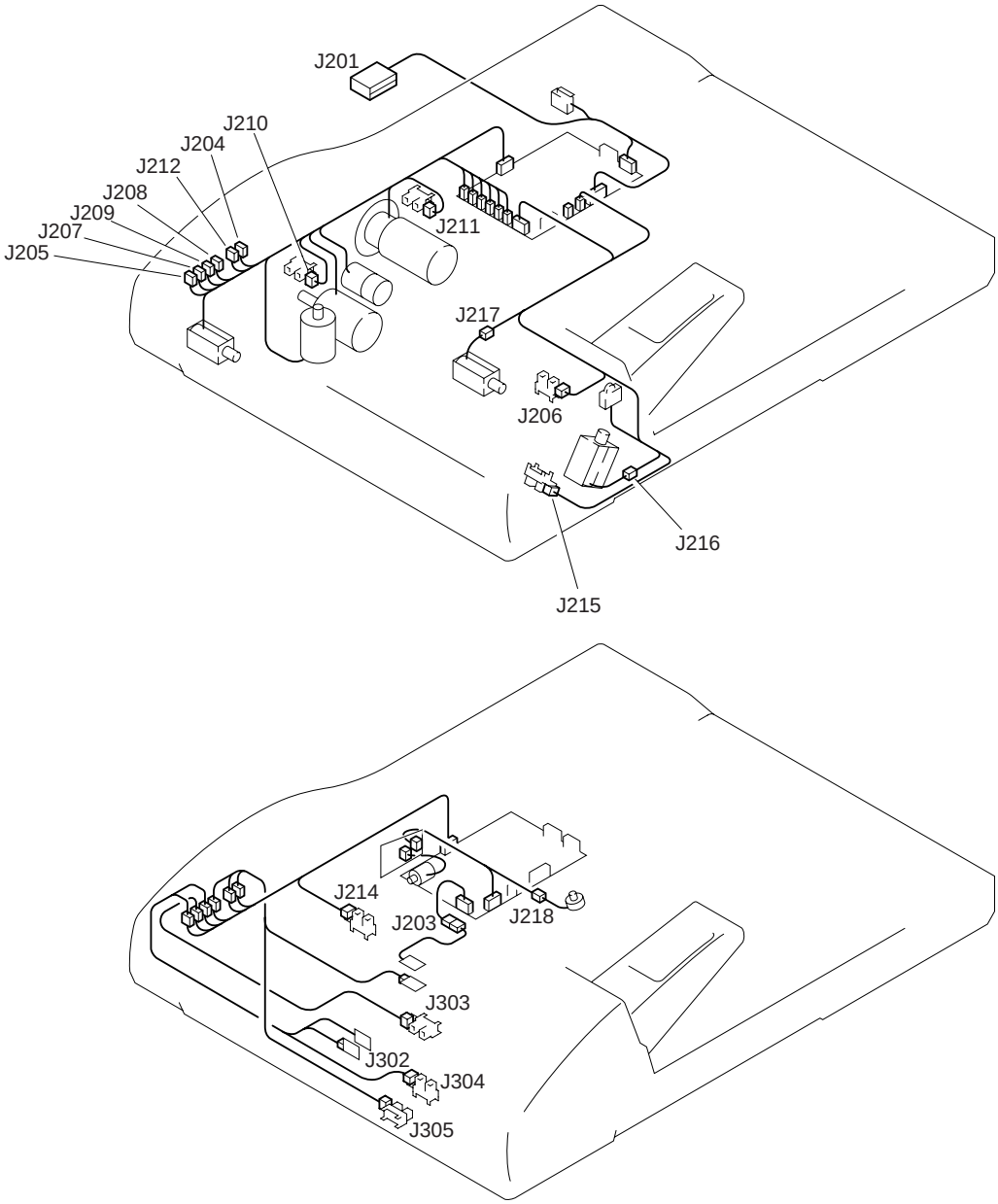

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P B -	NPN		RF	LIST OF CONNECTORS	
J1	PCB			RDF CONTROLLER	
	VS3-5080-007		1	CONNECTOR, 7P, FEMALE	
	WT1-5155-000		7	TERMINAL	
J2	PCB			RDF CONTROLLER	
	VS3-5002-004		1	CONNECTOR, 4P, FEMALE	
	WS3-0962-000		4	SOCKET, CONTACT, 18-24AWG	
J3	PCB			RDF CONTROLLER	
	VS3-5002-002		1	CONNECTOR, 2P	
	WS3-0962-000		2	SOCKET, CONTACT, 18-24AWG	
J5	PCB			RDF CONTROLLER	
	VS1-5855-014		1	CONNECTOR, 14P	
	WS3-1288-000		13	SOCKET CONTACT, DF11-2428SCF	
J6	NPN			BELT MOTOR BRAKE	BK1
	PCB			RDF CONTROLLER	
J7	NPN			BELT MOTOR	M3
	PCB			RDF CONTROLLER	
J8	PCB			RDF CONTROLLER	
	VS3-0143-009		1	CONNECTOR, 9P	
	WS3-1105-000		9	SOCKET CONTACT	
J9	PCB			RDF CONTROLLER	
	VS3-0297-024		1	CONNECTOR, 24P	
	WS3-1288-000		24	SOCKET CONTACT, DF11-2428SCF	
J11	NPN			FEEDER MOTOR	M2
	PCB			RDF CONTROLLER	
J12	NPN			SEPARATION MOTOR	M1
	PCB			RDF CONTROLLER	
J13	NPN			CLUTCH	CL1
	PCB			RDF CONTROLLER	
J14	PCB			RDF CONTROLLER	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P B - J14	VS1-0842-010		1	CONNECTOR, 10P, FEMALE	
J101	PCB			INDICATOR	
	VS3-0143-006		1	CONNECTOR, 6P, FEMALE	
	WS3-1105-000		6	SOCKET CONTACT	
J102	PCB			INDICATOR	
	VS3-0143-002		1	CONNECTOR, 2P, FEMALE	
	WS3-1105-000		2	SOCKET CONTACT	
J201	FH2-6481-000		1	HOUSING	
	SYS		1	COPIER	
	WT1-5044-000		3	TERMINAL	
	WT1-5155-000		7	TERMINAL	
J203	VS1-0842-004		2	CONNECTOR, 4P, FEMALE	
	VS1-5057-004		1	CONNECTOR, SNAP TIGHT	
J204	NPN			DEFLECTOR SOLENOID	SL3
	VS1-0842-002		2	CONNECTOR, 2P, FEMALE	
	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
J205	VS1-0842-004		2	CONNECTOR, 4P, FEMALE	
	VS1-5057-004		1	CONNECTOR, SNAP TIGHT	
J206	NPN			PAPER PICK-UP ROLLER SENSOR	S5
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J207	VS1-0842-003		2	CONNECTOR, 3P, FEMALE	
	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	
J208	VS1-0854-003		2	CONNECTOR, 3P, FEMALE	
	VS1-5354-003		1	CONNECTOR, SNAP TIGHT	
J209	VS1-0852-003		2	CONNECTOR, 3P, FEMALE	
	VS1-5352-003		1	CONNECTOR, SNAP TIGHT	
J210	NPN			FEEDER MOTOR CLOCK SENSOR	S9
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J211	NPN			BELT MOTOR CLOCK SENSOR	S10
	VS1-0854-003		1	CONNECTOR, 3P, FEMALE	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
P B - J212	VS1-0854-002		2	CONNECTOR, 2P, FEMALE	
	VS1-5354-002		1	CONNECTOR, SNAP TIGHT	
J214	NPN			UPPER COVER SENSOR	S4
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J215	NPN			REGIST ROLLER CLOCK SENSOR	S11
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J216	NPN			PAPER RETAINER PLATE SOLENOID	SL2
	VS1-0842-002		1	CONNECTOR, 2P, FEMALE	
	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
J217	NPN			STOPPER PLATE SOLENOID	SL1
	VS1-0852-002		1	CONNECTOR, 2P, FEMALE	
	VS1-5352-002		1	CONNECTOR, SNAP TIGHT	
J218	VS1-0842-003		2	CONNECTOR, 3P, FEMALE	
	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	
J302	VS3-0172-002		1	CONNECTOR, 2P, FEMALE	
	VS3-0189-002		1	PIN ASSEMBLY, 2P	
	WS3-1141-000		2	SOCKET CONTACT, SEH-001T-P0.6	
J303	NPN			DELIVERY SENSOR 1	S6
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J304	NPN			PAPER PICK-UP SENSOR	S7
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J305	NPN			REVERSING SENSOR	S8
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	

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PD NUMERICAL INDEX

PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
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FA2-9388-000	P21 - 6	FB3-5752-050	P10 - 1	FC1-7815-020	P11 - 26
FA3-4509-000	P11 - 3	FB3-5753-000	P12 - 2	FC1-7855-000	P11 - 2B
FA3-4725-000	P11 - 4	FB3-5757-040	P11 - 24	FC2-1827-000	P40 - 1
FA5-4705-000	P11 - 5	FB3-5758-000	P11 - 25	FC2-2639-000	P15 - 102
FA5-4732-000	P11 - 27	FB3-5761-000	P12 - 3	FC2-3246-000	P15 - 8A
FA5-5376-000	P11 - 6	FB3-5763-000	P12 - 4	FE6-3041-000	P11 - 2C
FA5-5499-000	P11 - 19	FB3-5764-000	P12 - 8B	FE6-3042-000	P11 - 2A
FA6-2513-000	P15 - 56	FB3-8819-000	P11 - 59	FE6-3072-000	P21 - 8
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FB3-5732-000	P16 - 7	FC1-6204-000	P12 - 1A	FG6-4760-000	P21 -
FB3-5734-000	P16 - 8	FC1-6205-000	P12 - 1A	FG6-4762-000	P31 -
FB3-5735-000	P16 - 9	FC1-6206-000	P12 - 1A	FG6-6723-000	P13 -
FB3-5736-020	P11 - 7	FC1-6207-000	P12 - 1A	FH2-6481-000	P B - J201
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PART NUMBER	FIGURE & KEY NO.
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	P B - J305
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VS3-0189-002	P B - J302
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